

[NAME OF DOCUMENT]        Abstract

[SUMMARY]

[PROBLEMS TO BE DISSOLVED]

To provide a cellulose ester film formed by casting, which minimizes degradation of optical properties as well as exhibits sufficient mechanical strength generated by the enhancement of tear strength, and further to provide a production method of the same.

[MEANS TO DISSOLVE THE PROBLEM]

A cellulose ester film characterized in comprising flat particles.

[DRAWING SELECTED]        None